



Group Manufacturing Services, Inc.

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Hours: Mo, Tu, We, Th: 6:30 am – 5:00 pm

Fr: 6:30 am – 2:00 pm

Sheet Metal Division Equipment

Shearing

- Amada 8' Shear w/ 6' Squaring Arm 3/16" Capacity
- Amada 9" x 9" Hydraulic Corner Notcher 1/8" Capacity
- Di-Acro 2" Hand Shear
- Di-Acro 6" x 6" Manual Notcher
- Geka Minicrop Ironworker 3/8 Capacity

Punching

- Amada Vipros III, 3510 NT, 58 Station Turret punch Press 50" x 96.5" Table (1 ea.)
- Amada 358 Vipros, 58 Station Turret Punch Press 50" x 80" Table (2 ea.)
- Amada SPH 30, 3 Station Programmable Punch Press 16" x 36" Travel
- Roper Whitney Kick Press

Lasers

- Amada LC 3015, 3-axis, 4000 watt, Dual Pallet
- Prima Platino 1530, 3-axis, 4000 watt, Dual Pallet

Deburring

- Timesaver 137-1 HDMN 36" Wet Speedsander
- Timesaver 960-IMW 9" Wet Speedsander
- Ultramatic SVB 3.5 Tumbler
- Ultramatic Series 110 Model 5 Portaburr Tumbler
- Trinco Dry Blaster
- Variety of Hand Grinders and Oscillating Sanders

Forming

- Wysong MTH350-168, 14', Hydraulic Press Brake with Numeric Control 350 Ton
- Amada HFB1254, 14' Hydraulic Press Brake with 3D Numeric Control 140 Ton
- Amada FBD III 1030 NT, 10' Hydraulic Press Brake with Numeric Control 100 Ton
- Amada RG100S 8' Hydraulic Press Brake with Numeric Control 100Ton
- Amada RG80 8' Hydraulic Press Brake with Numeric Control 80 Ton
- Amada RG50 6' Hydraulic Press Brake with Numeric Control 50 Ton
- Amada RG35 4' Hydraulic Press Brake with Numeric Control 30-Ton
- Tri-Acro 4' Hydro-Mechanical Press Brake 15 Ton
- Di-Acro 24" Hand Brake
- Di-Acro Hand Roller 1" x 12" – 3" – 48"
- SL18 Power Roller 3" x 48"
- Ercolina Tube Bending, 3" Capacity
- Hines Model 300 CNC-B Hydraulic Tube Bender 4" Capacity
- Ercolina Tube Notching, 1" – 3" Capacity

Tapping

- Race Industries Nct3 Auto Tapping Head for N/C Turret Punch Press (2 ea.)

Saw

- Hyd-Mech Vertical Band Saw 6" Capacity
- Doring Cold Saw 4.75" Capacity
- Hyd-Mech DM-6 Band Saw 6" Capacity

Hardware Installation

- Haeger Autofeed Insertion Press (2 ea.)
- Haeger Insertion Press (2 ea.)
- Variety of Pneumatic Riveters and C-Squeeze

Welding

- Panasonic "Performance Arc" Programmable Robotic Welder, 6-axis, servo-controlled
- Lincoln Tig Welder, Nema CL II (10 ea.)
- Millermatic 35 Mig Welder (6 ea.)
- Amada 125 KVA Spot welder
- Atomic 100 KVA Spot welder
- Sciaky Spot-Welders 100 kva. (2 ea.)
- Welding Platten 5' x 8' table

Milling/Drilling

- Bridgeport Mill 24" (2 ea.)
- Triple Drill Press ½" Capacity

Support Equipment

- MetalSoft/Fabricam CAD/CAM Programming System for N/C Turret Punch Presses
 - AutoCAD Support & Design Software
 - SolidWorks Support & Design Software
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Machine Division Equipment

Milling

- Matsuura H. Plus-405 Machine Center 500 mm Pallet size
- Matsuura ES-450 Horizontal Machine Center w/5 Pallet changer 300 mm pallet size
- Haas VF-4SS CNC Machine Center (2 ea.)
- Fadal VMC 4020 CNC Machine Center (1 ea.)
- Okuma ES V4020 V.M.C. (2 ea.)
- Webb Vertical Mill with Digital Readout
- Acra Mill with Power Feed and Digital Readout

Turning

- Mori-Seiki SL-150S CNC Lathe
- Mori-Seiki ZL-150SMC CNC Lathe, w/Live Tooling, w/LNS Quickload Bar Feed
- Hardinge Chucker
- Acra-Turn Manual Lathe

Sawing

- HYD-Mech H-14 Automatic CNC Band Saw
- Drake (cold saw) 12" Blade
- DoAll 2013-V, 20" Vertical Contour Saw

Grinding

- Agathon 175-DIA, Tool Grinder
- Harig Super 612 (Surface Grinder)

Hardware Installation

- Haeger Insertion Press
- Flexarm (Helicoil Insertion Mandrel)

Support Equipment

- Solidworks
 - Master Cam, 5 Axis Cad/Cam Programming
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Inspection Equipment

- Brown & Sharpe Gage 2000 CMM
 - MicroVu Optical Comparator with Edge Finder
 - 36" x 40" Surface Plate (2 ea.)
 - 24" x 24" Surface Plate (2 ea.)
 - Variety of Hand Tools for Measuring English and Metric
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Assembly Division

Hardware Installation

- Haeger Autofeed Insertion Press (2 ea.)

Support Equipment

- Associated Research Hypot Test Unit
 - ESD Safe Assembly Environment
 - Misc. Assembly Stations
 - Certified Test Equipment
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Paint Division

Paint Equipment

- Automated paint line
- 3-stage iron phosphate wash tunnel
- Binks HVLP Wet paint, Smooth, Texture, Mil-Spec painting
- Nordson Powder Coating Machine
- Gema Powder Coating Machine (2 ea.)

Inspection Equipment

- BK Gardner Gloss / Thickness Meter
 - X – Rite Spectrum Exposure System
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Silkscreen Equipment

- NuArc Multi–Spectrum Exposure System